

UV Varnishes Low Migration

Our low migration UV varnishes are qualified for the surface finishing, the surface protection or the surface pretreatment, especially for thermal transfer printing and heat sealing.

Low migration means, that the potential of the low weight molecular to migrate is as low as possible.⁴

Our varnishes show excellent processabilty and printing properties.

For optimum curing of our UV varnishes a UV unit (source: mercury vapor lamp) with a lamp output of minimum 120W/cm is recommended.

This varnishes are suitable for the use in food packaging (indirect food contact) and other sensitive applications.⁵

| Storage | Additives ¹ | Production |
|--|------------------------------|---|
| Storage stability in original packaging when stored between 15° and 25°C is 9-12 months. Caution: Protect varnishes from direct sunlight. | 9241 PR Antifoam | Special modifications are available on request. |
| Packaging | Safety data sheet | Hazardous Substances Statement |
| 10 kg Can 200 kg Drum | Safety data sheet on request | See safety data sheet |

| Produkt-Code | Descrption | Viscosity 23°C | Gloss ² | Surface tension | Yellowing | Glueing | Hot Foil Stampable | Application |
|-----------------|--------------------------|-------------------|--------------------|-----------------|-----------|---------------|-----------------------|--|
| Gloss Varnishes | | | | | | | | |
| PR 9650 MA | UV High Gloss Varnish | 60s/4mm | 90 | <30 | Θ | 0 | 0 | Gloss varnish for paper and film with excellent slip and high chemical resistance. |
| PR9687 MA | UV Gloss Varnish | 90s/4mm | 75 | <30 | 0 | 0 | 0 | Gloss varnish for paper and film, excellent slip and extreme high chemical resistanc. |
| Matt Varnishes | | | | | | | | |
| PR 9616 MA | UV Matt Varnish | 35s/6mm | 12 | 36 | Θ | (| (1) | Matt varnish for paper and film, good abrasion resistance, good chemical resistance, good slip, overprintable with thermal transfer tapes ³ . |
| PR 9518 MA | UV Matt Varnish | 65s/6mm | 7 | < 38 | Θ | () | (+) | Matt varnish with extreme matt surface, high abrasion resistance and general resistance. |



| TT Varnishes ³ | | | | | | | | |
|---------------------------|--|----------|----|----|---|------------|-----------------|--|
| PR 9684 MA | UV High Gloss Varnish TT overprintable | 100s/4mm | 90 | 30 | 0 | ⊕ ⊕ | ()() | UV varnish with average slip, overprintable with thermal transfer tapes. |
| PR 9688 MA | UV Gloss Varnish TT overprintable | 90s/4mm | 89 | 30 | 0 | ⊕ ⊕ | ()() | UV varnish with high slip, overprintable with thermal transfer tapes. |

| +++++ very good suitable | ⊕⊕ good suitable | limited suitable | onot suitable |
|--------------------------|------------------|------------------|---------------|
|--------------------------|------------------|------------------|---------------|

The information contained in this leaflet are intended as guidelines. They are based on experience after thorough testings in the laboratory and testings under realistic conditions. The contents are not legally binding.

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¹ The addition of additives changes the properties of UV coatings (in particular TT-varnishes) and are use after consultation with our technicians. All UV coatings basically have to be well stirred.

² Gloss grade: $90 - 100 \triangleq \text{High gloss}$ $65 - 90 \triangleq \text{Gloss}$ $35 - 65 \triangleq \text{Semi}$ $5 - 35 \triangleq \text{Matt}$

³ Suitability for hot stamping and printing with thermal transfer tapes should be tested under realistic conditions.

⁴The potential to migrate depends on the curing and the barrier effect of the substrat.

⁵ The final qualification of the whole food packaging must be determine in an accredited laboratory.