

## **UV Letterpress Varnishes**

Our UV letterpress varnishes are qualified for the surface finishing, the surface protection or the surface pretreatment, especially films before printing with thermal transfer tapes and hot stamping. All UV letterpress varnishes are characterized by very good processability and excellent printing properties.

For optimum curing of our UV letterpress varnishes a UV unit (source: mercury vapor lamp) with a lamp output of about 100W/cm is recommended.

Storage	Additives <sup>1</sup>	Production	
Storage stability in original packaging when stored between	9241 PR Antifoam	Special modifications are	
15° and 25°C is 9-12 months.	9271 PR Slip Additive	available on request.	
Caution: Protect varnishes from direct sunlight.	9273 PR Silicone Additive		
ū	9130 PR Thinner		
Packaging	Safety data sheet	Hazardous Substances Statement	
5kg Can	Safety data sheet on request	See safety data sheet	
10 kg Can	Calcity data shoot on request	<b>,</b>	

Produkt-Code	Description	Viskosity 23°C	Gloss <sup>2</sup>	Surface tension	Yellowing	Glueing	Hot Foil Stampable	Application
UV Letterpress Gloss Varnishes								
PR 9460	UV Gloss Varnish	n.m	70	<30	0	0	0	UV letterpress varnish is suitable for ink tray, abrasion resistant, water- and dirt-repellent. Resistant to heat sealing and chemical resistant. The varnish provides slip and is usable for a wide range of materials.
PR 9284/6	UV High Gloss Varnish	n.m	90	40	0	0	0	UV letterpress varnish is suitable for ink tray, abrasion resistant, water- and dirt-repellent. Resistant to heat sealing and chemical resistant.
UV Letterpress Matt Varnish								
PR 9403	UV Matt Varnish	n.m	30	30	0	0	0	UV letterpress varnish with velvet matt surface, very good processability, high abrasion resistance und good general resistance.



Produkt-Code	Description	Viskosity 23°C	Gloss <sup>2</sup>	Surface tension	Yellowing	Glueing	Hot Foil Stampable	Application
TT Varnishe	TT Varnishes <sup>3</sup>							
PR 9462	UV Gloss Varnish gloss TT overprintable	n.m	80	38	Θ	<b>(</b>	<b>⊕</b>	Letterpress varnish for ink tray with a smooth glossy surface and is overprintable with TT tapes. Good surface protection and processability.
PR 9462 Mat	UV Matt Varnish TT overprintable	n.m	10	38	0	<b>(</b>	<b>(</b>	Letterpress varnish with a matt surface and is overprintable with TT tapes. Good surface protection and processability.

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The information contained in this leaflet are intended as guidelines. They are based on experience after thorough testings in the laboratory and testings under realistic conditions. The contents are not legally binding.

Stand: November 2015

<sup>&</sup>lt;sup>1</sup> The addition of additives changes the properties of UV coatings (in particular TT-varnishes) and are use after consultation with our technicians. All UV coatings basically have to be well stirred.

 $<sup>^2</sup>$  Gloss grade: 90 − 100  $\triangleq$  High gloss 65 − 90  $\triangleq$  Gloss 35 − 65  $\triangleq$  Semi 5 − 35  $\triangleq$  Matt

<sup>&</sup>lt;sup>3</sup> Suitability for hot stamping and printing with thermal transfer tapes should be tested under realistic conditions.